

GLASS IS LIFE™

O-I makers of pure, sustainable,
brand-building glass packaging

O-I Sales and Distribution France SAS

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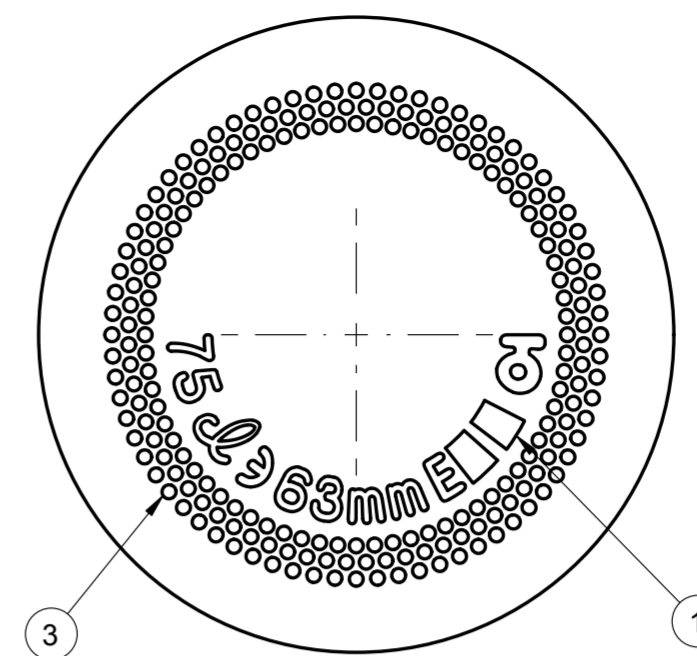
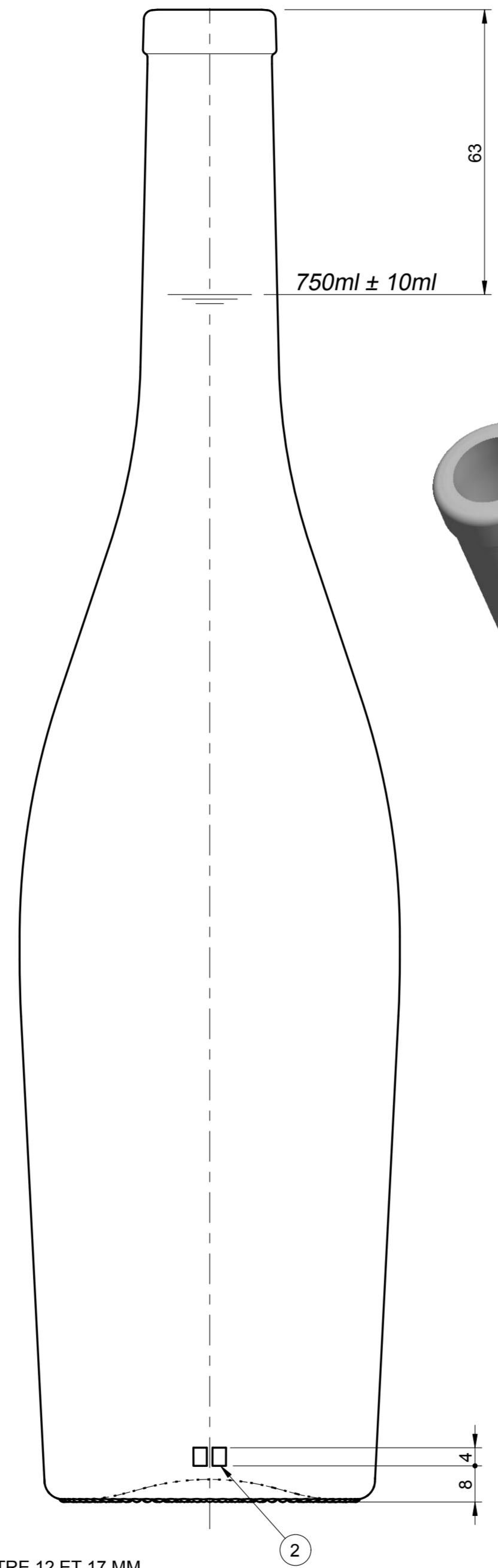
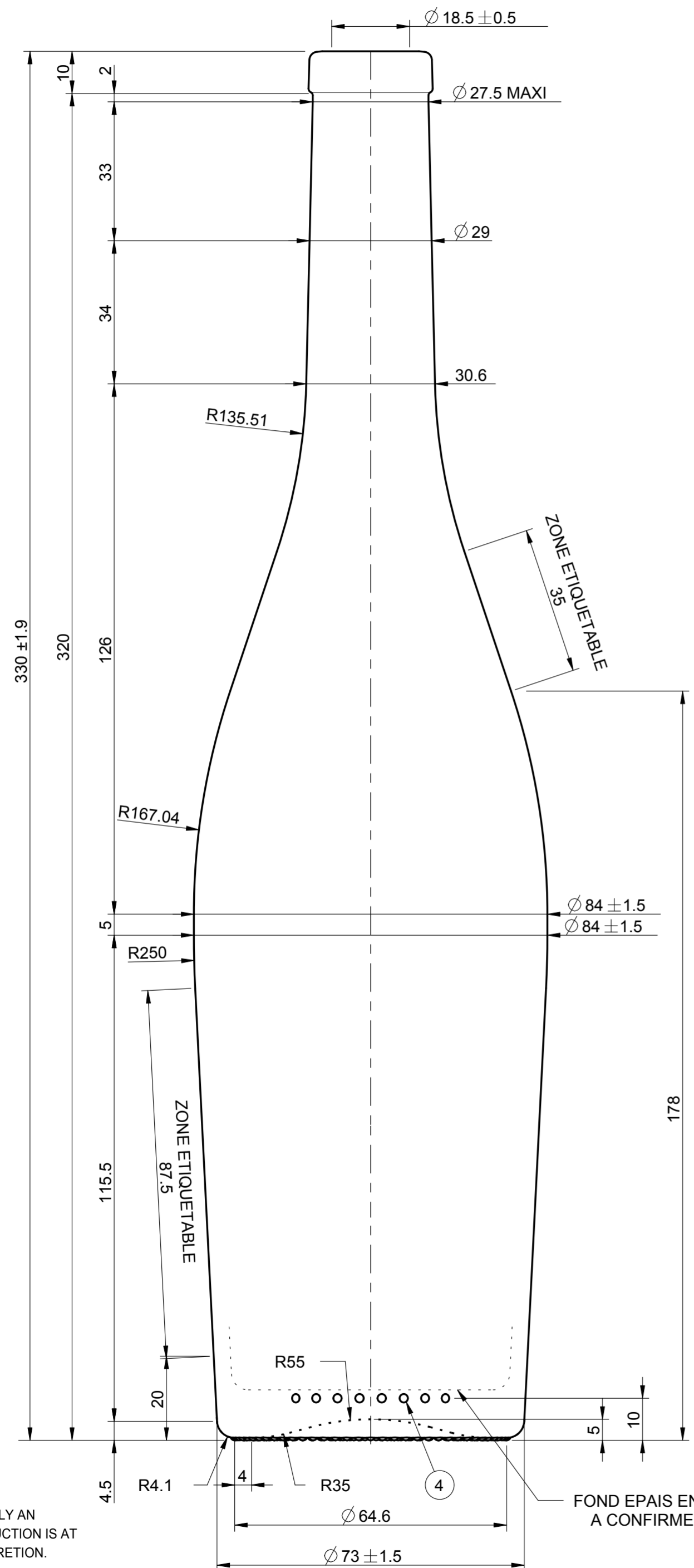
CONTAINER & MOULD ENGINEERING

EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

FOND EPAIS ENTRE 12 ET 17 MM
A CONFIRMER APRES ESSAI

No	DATE	REVISIONS	DESIGN/CHECK
	05/06/14	CREATION VERSION 07	BCO

HEAT TREATMENT 50 °C maxi	CARBONATION XX g CO2/l maxi		
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi		
CATEGORY WINE	TILT ANGLE 16.3°		
MAX. VERTICALITY TOLERANCE 3.6 mm	MEASURING CONTAINER YES		
FINISH SAP NUMBER 3981	FINISH REF. SPECIAL		
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm		
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
770ml APPROX.			
CONTAINER RATED CAPACITY (FILLPOINT)			
750ml ± 10ml			
CONTAINER WEIGHT			
640g APPROX.			
FINISH DESIGNATION FR_30_SPECIAL_H100_3981	MAX GAS VOLUME		
PROCESS	RETURNABLE NO		
	DESIGN REF. IPSO 8530		
STANDARD 75 CL ESTELA			
DESIGNER	BCO	DATE	07/04/14
CHECKED		DATE	
DRAWING NUMBER	140032	MOULD/SAP NUMBER	140032